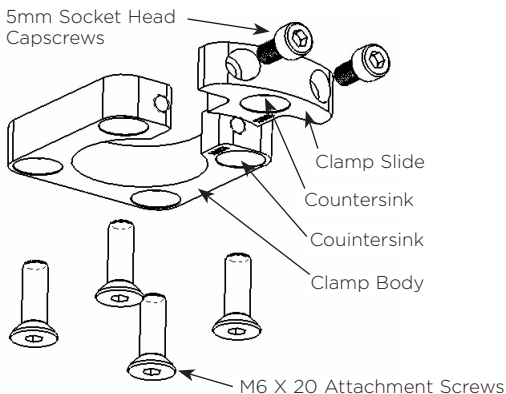


GEO-025 Instructions

36 mm x 1.5 Thread Adapter Kit



1. Apply Loctite 242 Removable Threadlocker (or equivalent) to the Attachment Screws. Attach the Clamp Body to the socket with the four Attachment Screws, and tighten the Attachment Screws to 9 ft-lbs. (12 Nm).
2. Thread the GeoFlex Knee into the 36 mm x 1.5 mm thread of the Clamp Body. Screw the GeoFlex Knee in as far as alignment conditions allow. Make allowances for rotation during alignment.
3. Insert the Clamp Slide into the Clamp Body. Apply Loctite Removable Threadlocker 242 (or equivalent) to the two 5 mm Socket Head Capscrews provided with the kit. Secure the Clamp Slide with the two 5 mm Capscrews and tighten to 8 ft-lbs. (10.8 Nm).

Note: The Clamp Body and Clamp Slide have matched threads. The Countersink should be visible on the Clamp Slide as shown above in order to ensure proper alignment of the threads.

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